

## Presentation No. Sixteen

## CIGARETTE ADHESIVES

Mr. Gary Tucker

H. B. FULLER &amp; CO.

Available: Transcript - Yes  
Pre-conference - No

Mr. Tucker's talk centered around the number of applications and the different types of glues used in cigarette manufacturing. Following the complete process from tipping manufacture to case palletizing we find that 12 or 13 applications have occurred and that eight types of glues may have been used. Applications and choices are generally as listed with alternates shown in parenthesis.

Plug Wrap - PVA (Hot Melt)  
Filter Seam - Hot Melt  
Cigarette Seam - PVA (Starch)  
Cork Tip Seam - PVA  
Hard Box - PVA  
Soft Pack - Modified Dextrin (Special PVA)  
Stamp - High Tack PVA  
Tear Tape - Wax or Solvent  
Carton End - PVA  
Carton Long Flap - Synthetic Resin  
Case Sealer - Hot Melt (Dextrin) (PVA)  
Palletizing - Dextrin (PVA) (Latex Type Polymer) (Hot Melt)  
Reclose Carton - Dextrin

Each glue has its merit such as easy cleanability of Dextrin and quick set of hot melt, etc.

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